

(19) World Intellectual Property  
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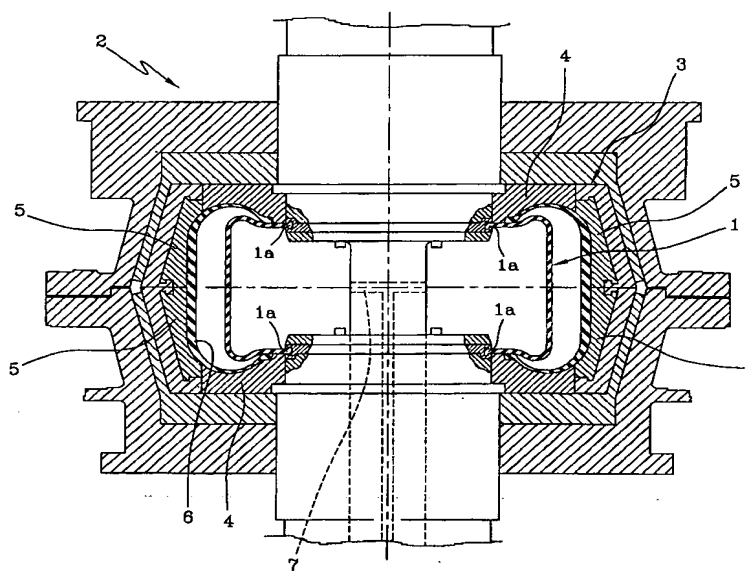
(43) International Publication Date  
12 May 2005 (12.05.2005)

PCT

(10) International Publication Number  
**WO 2005/042243 A1**

- (51) International Patent Classification<sup>7</sup>: **B32B 3/06**, B29C 33/76, 33/50 // B29L 9:00, 22:00
- (21) International Application Number: PCT/IT2003/000707
- (22) International Filing Date: 31 October 2003 (31.10.2003)
- (25) Filing Language: Italian
- (26) Publication Language: English
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- (81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (*regional*): ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- Published:  
— with international search report
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: AN EXPANDABLE BLADDER FOR TYRE-CURING APPARATUSES, A MANUFACTURING METHOD THEREOF, AND A PROCESS FOR MANUFACTURING TYRES FOR VEHICLE WHEELS



(57) Abstract: An expandable bladder (1) comprises at least one first layer (8) of butyl material and one second layer (9) of silicone material, radially external to the first layer. The first and second layers have an undulated interface profile (10) defining mechanical-engagement elements (10a) between the first (8) and second (9) elastomer materials. Also disclosed is a process for manufacturing said bladder as well as a tyre moulding and vulcanising apparatus (2) incorporating the bladder.